

Work Order ID 76307***76307***

Page 1

Tuesday, February 14, 2012 11:17:20 AM

Item ID: D4151-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fwd Eyebolt Receiver (Upper)

Start Date: 11/8/2011 Start Qty: 8.00

8

Cust Item ID:

Required Date: 11/22/2011 Req'd Qty: 8.00

8

Customer:

Reference:

12-02-14

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4151

C

100

0.00

100

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blank to 2.960" long

off 12-02-15 (x8)

110

0.00

110

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

1-MILL as per folio FA952 & dwg,

FOLIO REV: *EA*DWG REV: *E*

2-Deburr as required

off 12-02-19 (x8)

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Tuesday, February 14, 2012 11:17:20 AM

Item ID: D4151-7 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Eyebolt Receiver (Upper)
Start Date: 11/8/2011 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 11/22/2011 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.00

Quality Control

OK/25 12-02-19 (86)

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

SL 12-02-19

(8)

140

Identify as per dwg & Stock Location: 134

0.00

140

Packaging

Memo

0.00

Packaging

12/2/21 SL (80)

76307

Tuesday, February 14, 2012 11:17:20 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 11/8/2011 **Start Qty:** 8.00

8

Cust Item ID:

Required Date: 11/22/2011 **Req'd Qty:** 8.00

8

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

12/2/22 *[Signature]*

12-22-22 (4)

1/20/2020

1/20/2020

1/20/2020

1/20/2020

1/20/2020

1/20/2020

Picklist Print

Page 1

Tuesday, February 14, 2012 11:17:19 AM

Work Order ID: 76307

Parent Item: D4151-7

Start Date: 11/8/2011

Required Date: 11/22/2011

Parent Item Name: Fwd Eyebolt Receiver (Upper)

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per dwg
revC DD verf.JLM

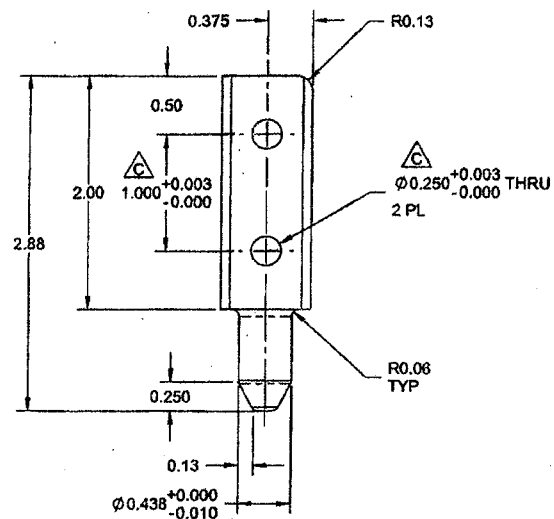
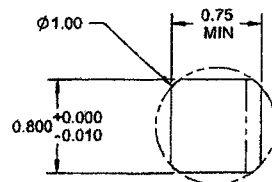
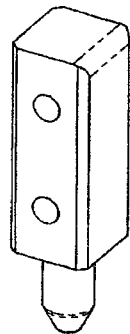
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4151-7P Fwd Eyebolt Receiver (Upper)		Manufactured	No				Each	0.0000		10			

M 303B 2.0004 1.75 0

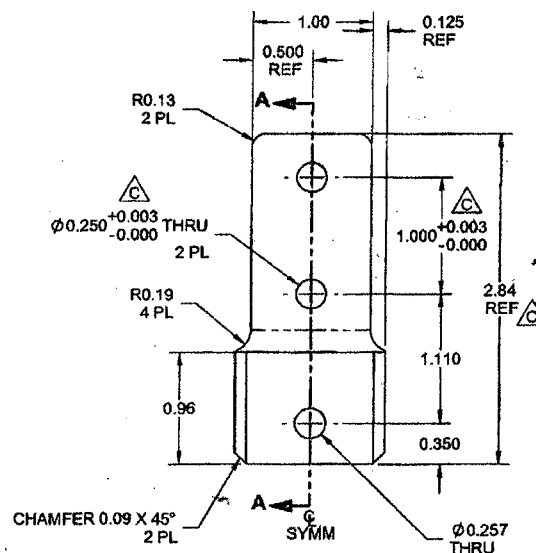
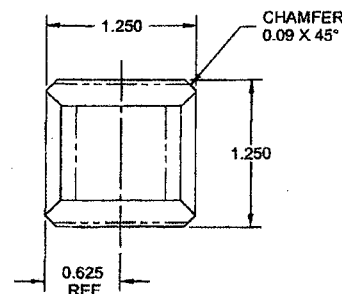
B 118535

2.00

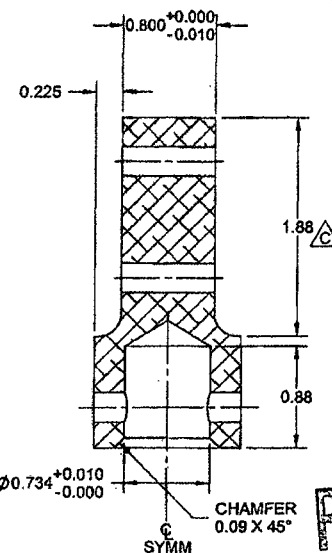
ET 12-02-15



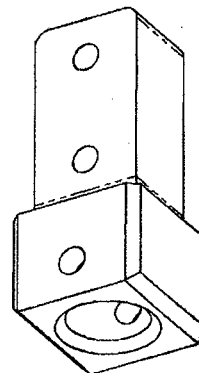
D4151-5 FWD BASKET INSTL STUD (LOWER)



D4151-7 FWD EYEBOLT RECEIVER (UPPER)



SECTION A-A



- NOTES:**
- 1) MATERIAL -5: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582
PER DART SPEC M303R OR M304R
 - 7: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 OR ASTM A582
PER DART SPEC M303B OR M304B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AT ASSEMBLY
 - 7) WEIGHT -5: 0.36 lbs
-7: 0.70 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4151	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET FWD HARDPOINT	NTS
DATE	10.12.14	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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R 2011-07-13
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